



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

RBEM622V4008101-17
Job Sheet 178244



Part No: RBEM622V4008101-17

Job Qty: 12 ea

Part Name: Foam Block

JUN 19 2018



Part Weight: 0 lbs

Status: At Planning

Priority: Medium

Job Created: 5/29/18

Job Tracking No:

Due Date: 7/9/18

Created By: Logan David

Type: SOLD

Description:

Note: DWG RBEM622V4008101 Rev. 3 IPP Rev. A 18.05.22 new issue DP Verify DD

Ship Via:

step files.

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	12 pcs		7/9/18	0.00	0.00	Purchasing		JUL 16 2018 <i>md</i>
110	Packaging	12 pcs		7/9/18	0.00	0.00	Packaging2		JUL 16 2018 <i>md</i>
120	QC	12 pcs		7/9/18	0.00	0.00	QC6		<i>38</i>
130	Packaging	12 pcs		7/9/18	0.00	0.00	Packaging3		<i>5018-7-31</i>
140	QC21-SA	12 Ea		7/9/18	0.00	0.00	QC21		<i>5018-7-31</i>

Part Op 100 - Issue PO to PRODUCTION CASE P/O: *40297* MANUFACTURE RBEM622V4008101-17 AS PER DWG.

JUN 22 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
RBEM622V4008101-17P	Foam Block	12 (1 ea)	100-Purchasing	<i>5091975</i>

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	RBEM622V4008101-17P	12	0	0

Part Specifications

Specifications could not be found.

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Container No: S092100



Part: RBEM622V4008101-17

Job No: 178244

Serial No/Batch: S092100

Revision: 3

Inspector:

Exp Date:

Instructions:

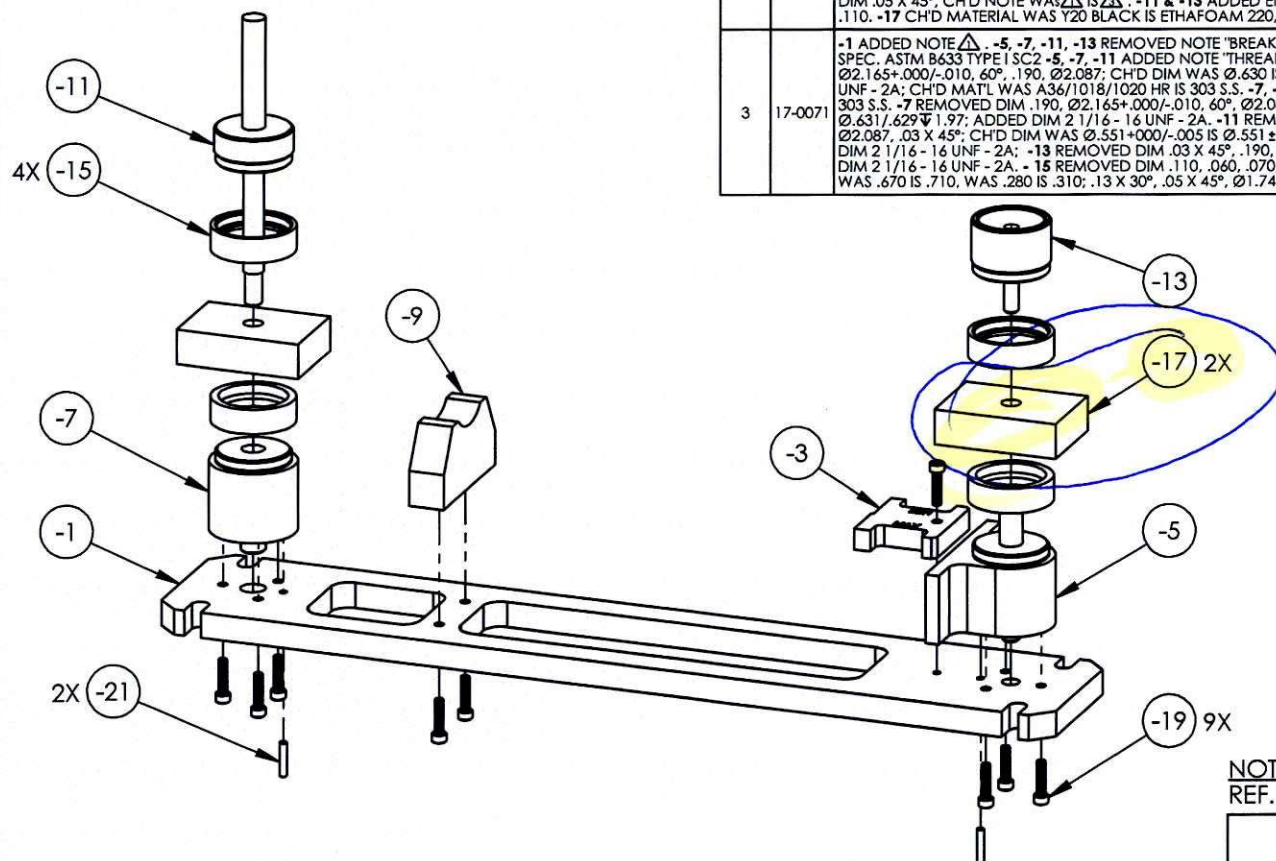
Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 813 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 07/16/18

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REVISIONS

REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		RELEASED FOR PRODUCTION	6/14/2016	SM	JAG
2	16-0173	-1 CH'D DIM WAS 8X Ø.260 ∇ 2.63 IS 8X Ø.260 THRU ALL, CH'D DIM WAS 3X 2.368 IS 7X 2.368, ADDED INK STAMP T/N, S/N, "MADE IN USA". -3 CH'D MATERIAL WAS A36/1018/1020 HR IS 303 S.S., MOVED ENGRAVE P/N NOTE LOCATION, DELETED NOTES 1, 2 AND 3. -5 CH'D DIM WAS Ø2.165 IS Ø2.165+0.000/-0.010, ADDED BREAK EDGE NOTE. -7, -11, & -13 CH'D MATL WAS A36/1018/1020 HR IS STRESSPROOF, CH'D DIM WAS Ø2.165 IS Ø2.165+0.000/-0.010, ADDED BREAK EDGE NOTE. -7 ADDED DIM .05 X 45°. CH'D NOTE WAS Δ IS Δ . -11 & -13 ADDED ENGRAVE P/N. -15 CH'D DIM WAS .090 IS .110. -17 CH'D MATERIAL WAS Y20 BLACK IS ETHAFOAM 220, BLACK, (CASE SOLUTIONS).	10/17/2016	RJC	SM
3	17-0071	-1 ADDED NOTE Δ . -5, -7, -11, -13 REMOVED NOTE "BREAK EDGE". REMOVED FINISH ZINC PLATE SPEC. ASTM B633 TYPE I SC2 -5, -7, -11 ADDED NOTE "THREAD RELIEF". -5 CH'D REMOVED DIM Ø2.165+0.000/-0.010, 60°, .190, Ø2.087; CH'D DIM WAS Ø.630 IS Ø.627/.625; ADDED DIM 2 1/16 - 16 UNF - 2A; CH'D MATL WAS A36/1018/1020 HR IS 303 S.S. -7, -11, -13 CH'D MATL WAS STRESSPROOF IS 303 S.S. -7 REMOVED DIM .190, Ø2.165+0.000/-0.010, 60°, Ø2.087; CH'D DIM WAS Ø.625 ∇ 1.97 IS Ø.631/.629 ∇ 1.97; ADDED DIM 2 1/16 - 16 UNF - 2A. -11 REMOVED DIM Ø2.165+0.000/-0.010, 60°, .190, Ø2.087, .03 X 45°; CH'D DIM WAS Ø.551+0.000/-0.005 IS Ø.551 $\pm$.003, WAS Ø.638 IS Ø.627/.625; ADDED DIM 2 1/16 - 16 UNF - 2A. -13 REMOVED DIM .03 X 45°, .190, 60°, Ø2.087, Ø2.165+0.000/-0.010; ADDED DIM 2 1/16 - 16 UNF - 2A. -15 REMOVED DIM .110, .060, .070, .140, .080, 12X .063, 11X 30°; CH'D DIM WAS .670 IS .710, WAS .280 IS .310; .13 X 30°, .05 X 45°, Ø1.74, 2 1/16 - 16 UNF - 2B.	3/23/2017	SM	JAG



NOTE:
REF. AIRBUS T/N: M622V4008101.

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
			-1	1	BASE	A36/1018/1020 HR		2
			-3	1	MEASUREMENT BLOCK	303 S.S.		3
			-5	1	SUPPORT 1	303 S.S.		4
			-7	1	SUPPORT 2	303 S.S.		5
			-9	1	SUPPORT 3	6061		6
			-11	1	FASTENER 1	303 S.S.		7
			-13	1	FASTENER 2	303 S.S.		8
			-15	4	CAP	BLACK DELRIN/ACETAL		9
		B/O	-17	2	FOAM BLOCK	ETHAFOAM 220, BLACK	3.50 X 2.45 X 1.00 (CASE SOLUTIONS)	10
		B/O	-19	9	SOCKET CAP SCREW	S.S.	M6 X 1 X 25MM (MCMMASTER-CARR # 92290A330)	1
		B/O	-21	2	PIN	STEEL	3/16 X 1 (MCMMASTER-CARR # 98381A510)	1

DART AEROSPACE	
TITLE MRH DAMPER SETTING TOOL	
DWG NO. RBEM622V4008101	REV 3
MATL HEAT TREAT FINISH SPEC	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX $\pm$.005 FRACTIONS $\pm$ 1/8 .XX $\pm$.01 ANGLES $\pm$ 5° .X $\pm$.1 SURFACES = 125/✓
DRAWN BY: MACKOVJAK	1. BREAK ALL SHARP EDGES .015 X 45° OR .015R
CHECKED: CLOUGH	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
OPPS APPR: ANDERSON	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
QA APPR: LINDSAY	USED ON MODEL H175
APPROVED: GILBERT	
SCALE 1:5	DATE 3/3/2016 SHEET 1 OF 11

Production



PO Box 969
Stittsville, Ontario K2S 1B1
613-836-2248

Packing Slip

Date	Pick Slip #
10/07/2018	19615

Name / Address

Dart Aerospace
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Attn: Dale Bates 613-632-5200 x291

Ship To

Dart Aerospace
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Attn : Chantal Lavoie 613-632-5200 X 242

P.O. No.	Docket	Ship Via	Contact
PO040297	19809	Fed Ex- client	SL

Qty Ordered	Description	Backorder	Qty Shipped
24	Custom CNC Foam Block for RBEMV4008101-17 Part # PCC-180620-02	0	24 ✓
16	Pelican 1030 case (Black) complete with Custom CNC foam insert for RBE350A93-3200-20-3 Part # PCC-180620-01	0	16 ✓
FED-EX Account # 151793240			
SHIPPED VIA FEDEX 781784660875 HST ON			

Received By (Signature) :

JUL 16 2018

Print Name:

WWW.PRODUCTIONCASE.COM

PURCHASE ORDER



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO040297**

Supplier: PCC001-VC
Production Case Company
P.O. Box 969
Stittsville
ON
K2S 1B1 Canada
Phone: 613 836 2248
Fax: 613 836 6401

PO No: PO040297

PO Date: 6/22/18

Due Date: 7/16/18

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Lavoie, Chantal
Phone: clavoie@dartaero.com

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Pymt Terms: Net 30

Freight Terms:

Special Comments: QUOTE NO. Q17427

E-MAILED
JUN 27 2018

Items

Line Item	Job	Part	Supplier Part No	Item No	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1		RBEM622V4008101-17P	PCC-180620-02		Foam Block	Firmed	7/6/18	24 Ea	0 Ea	24 Ea	\$8.88/Ea	\$213.12
2		APP-1030-E			Case	Firmed	7/16/18	16 Ea	0 Ea	16 Ea	\$37.36/Ea	\$597.76
3		RBE350A93-3200-20-5	PCC-180620-01		Bottom Foam use in case APP-1030-E	Firmed	7/16/18	16 pcs	0 pcs	16 pcs	\$37.36/pcs	\$597.76
4		RBE350A93-3200-20-7	PCC-180620-1		Top Foam use in case APP-1030-E	Firmed	7/16/18	16 pcs	0 pcs	16 pcs	\$37.36/pcs	\$597.76
Grand Total:												\$2,006.40

Order Notes

Procurement Quality Clauses

A005 RIGHT OF ENTRY

A016 PERSONNEL QUALIFICATION

A026 CERTIFICATION OF MATERIAL CONFORMANCE

A032 DOCUMENT SPECIAL REQUIREMENTS

A033 STATEMENT OF CONFORMITY/TEST RECORDS FOR NAS, AN and MS FASTENERS

A040 NOTIFICATION OF QUALITY ESCAPE

A041 QUALITY MANAGEMENT SYSTEM

A042 DART NOTIFICATION BY SUPPLIER

A043 RETENTION OF QUALITY DOCUMENTS

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

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